



### **SUMMARY REPORT**

**DHL FROZEN SOLUTION SMALL (-20°C)** 

**Dry Ice Plates** 

SBS Summer & Static +30°C Ambient Test Profiles

#### **Abstract**

The following Summary Report demonstrates how the system is conditioned, packed and performs when tested against the SBS Summer & Static +30°C ambient test profiles.

**REPORT AUTHOR** 

Fraser MacDonald

Packaging Engineer

Signature:

Date:20NOV2018

**REPORT APPROVER** 

Gavin Hill

Senior Project Engineer

Signature

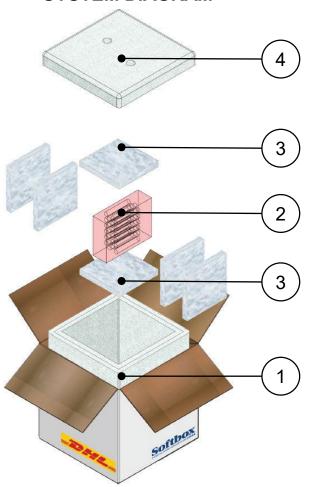
Date:20NOV2018



## DHL FROZEN SOLUTION SMALL SYSTEM DIAGRAM & SYSTEM SPECIFICATION



#### **SYSTEM DIAGRAM**



#### SYSTEM SPECIFICATION

Item	Components	Quantity
1	DHL Frozen Solution Small Base	1
2	Test Product Load	1
3	6 x Dry Ice Plates	4.218kg
4	DHL Frozen Solution Small Lid	1

	Weights and Dimensions		
	Tare Weight	5.2kg	
	Volumetric Weight	6kg	
	Product Dimensions L x W x H	95x95x135mm	
	Shipper Dimensions L x W x H	310x310x320mm	

### **Freezing Media**

4.218kg of dry ice (6 plates). Approximate plate weight - 750g.

Document Date: 20NOV2018

Page 2 of 4



### DHL FROZEN SOLUTION SMALL SYSTEM PACKING INSTRUCTION



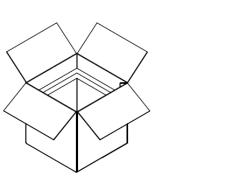


Fig.1
Remove the Frozen Solution lid and prepare to pack.

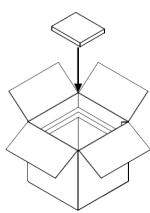


Fig.2
Place 1 x dry ice plate in the base of the Frozen Solution.

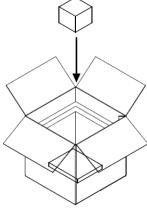


Fig.3 Place product load on the dry ice plate.

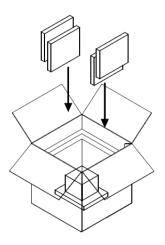


Fig.4 Place 4 x dry ice plates around the product load.

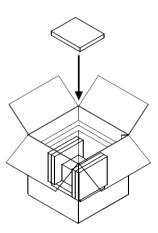


Fig.5
Place 1 x dry ice plate on the product load.

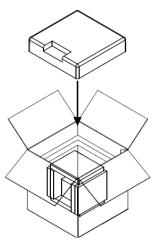
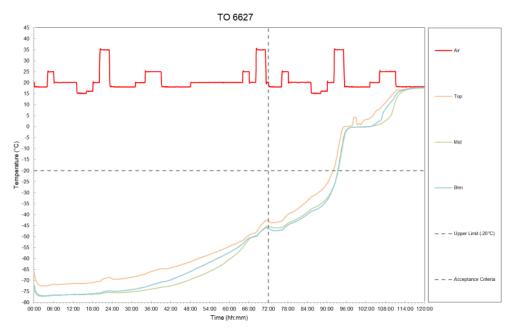


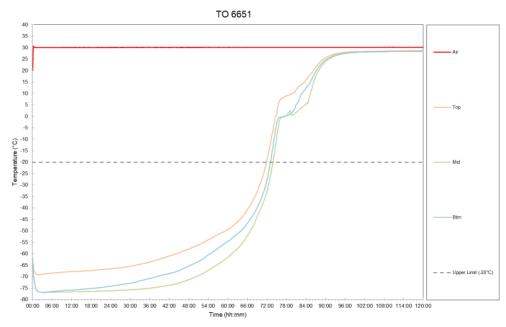
Fig.6
Place the lid on the Frozen Solution and secure outer carton with tape.



# DHL FROZEN SOLUTION SMALL SYSTEM TEST RESULTS – SBS SUMMER & STATIC +30°C







Test Profile	Product Load	Duration Achieved	Minimum Temperature : °C Maximum Temperature : °C
SBS Summer TO 6627	Full Load	91:55 hh:mm	Minimum Temperature : -77.1°C Maximum Temperature : +17.8°C
Static +30°C TO 6651	Full Load	71:55 hh:mm	Minimum Temperature : -76.9°C Maximum Temperature : +28.8°C

Document Date: 20NOV2018

Page 4 of 4